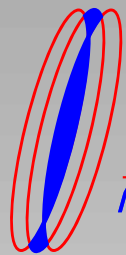


MODEL 50

THERMOFORMER AND TRIM PRESS



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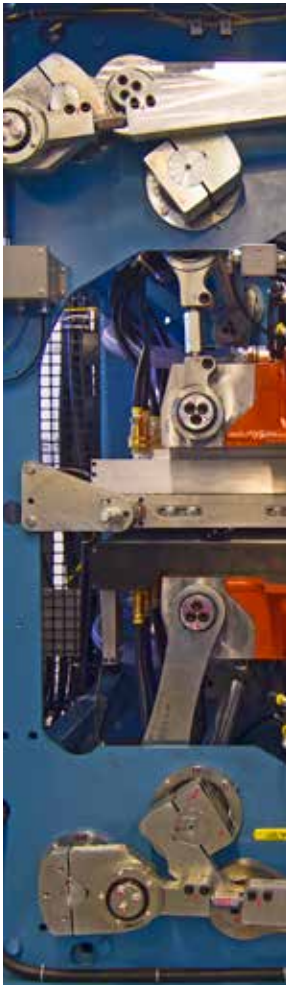


THE ORIGINAL TECHNOLOGY

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MODEL 50

SPECIFICATIONS



Thermoformer Specifications

Material Index	Max. Chain Speed	200"/sec.(5080mm)
	Sheet Width	Max 52.5" (1334mm) Min 30" (762mm)
Heat Tunnel	Length	160"-220" (4064-5334mm)
	Heating Element	Standard: Cal Rod Optional: Quartz
	Temperature Control	Standard dual control with slaved zones Option PID Control: +2 at 600°F +1 at 316° C
Former	Sheet Width	Maximum 52" Wide (1321mm), Minimum 30" (762mm)
	Max. Mold Size	50" Wide (1270mm), 50" Long (1270mm)
	Depth of Draw	Standard: 2.50" (64mm) Optional: 3.5" (83mm)
	Press Rating	60 Tons
	Shut Height	Standard: 10" (254mm) Optional: Up to 14" (356mm)
	Platen Travel	3.78" (96mm) Standard 5.5" (140mm) Optional

Trim Press Specifications

Sheet Width	Maximum 52." Wide (1321mm), Minimum 30" (762mm)
Product Depth	Standard: 2.50" (64mm) Optional: 3.5"
Treadle Adjust	Vertical: 5" (127mm), Horizontal: 7" (178mm)
Stroke	Min: 5" (127mm), Max: 8" (283mm)
Standard Platen Opening	Index Direction: 14" (356mm), Across Sheet: 56" (1422mm)
Maximum Cutting Force	20 Tons
Dry Cycle Speed	1-145 cpm (160 cpm with counterbalances)
Servo Ejector	Optional



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